SRF Cavities for High Current ERLs

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ecooling@RHIC

- Cooling Au beams at 100 GeV requires \sim 54 MeV e^-
- $\frac{dCooling}{dt} \propto \gamma^{\frac{5}{2}}$
- Low $\epsilon_{x/y/z}$, High Current, and High Bunch Charge
- Replenish e^- every cycle energy recovery linac



<u>Outline</u>

SRF Injector



- Generation of ampere class
 CW beam
- Low $\epsilon_{x/y}$ & $\delta E/E$
- Strong Coupling $Q_{ext} \sim 10^4$
- HOMs & Stability Criteria
- Cathode Issues and Isolation



- Ampere Class LINAC
- HOM Power & Damping
- BBU (state-of-the-art)
- High $Q_{ext} \Rightarrow$ Lorentz force detuning & microphonics
- Q_0 & Gradient

Cavity Design & Fabrication

Cavity Design Criteria



| Iris Radius, R_{iris} | 8.5 [cm] |
|---|------------|
| Wall Angle, $lpha$ | 25 [deg] |
| Equatorial Ellipse, $R = \frac{B}{A}$ | 1.0 |
| Iris Ellipse, $r = \frac{b}{a}$ | 1.1 |
| Cav. wall to iris plane, d | 2.5 [cm] |
| Half Cell Length, $L = \frac{\lambda \beta}{A}$ | 10.65 [cm] |
| $H = D - (R_{iris} + b + B)^{T}$ | 4.195 [cm] |
| Cavity Beta, $\beta = \frac{v}{c}$ | 1.0 |



- Freq: 703.75 MHz
 - 25^{th} harmonic of RHIC
 - Lower Loss Factor ($k_{||}$, k_{\perp})
 - CW power sources
 - Chemical treatment
- Five Cells
 - Fewer trapped modes
 - Field sensitivity factor: $\frac{N^2}{k_{cc}}$

Beam Pipe Transition

- Damping HOMs
 - Enlarged BP (KEK, BNL, CORNELL)
 - Flutes (CORNELL)
 - Loop couplers (TESLA, CEBAF)
- Minimize fundamental leakage (< 10 W).
- Minimize FPC kick
 - Enlarged BP (KEK, BNL)
 - Symm. couplers (COR-NELL)
- Cold to warm transition (Counter Flow of He)



HOM Extraction & Damping

Ferrite Absorbers Broadband (300 K)



Loop Couplers Resonant Ciruit (2 K)





 $\delta_t = \frac{\int (E_y + cB_x) dz}{\int E_z dz}$

| | δ_t | Kick |
|--------------------|--|----------------------|
| Single Coupler | $(0.3 - 1.2i) 	imes 10^{-3}$ | pprox 0.27 mrad |
| Symmetric Couplers | $(5.3 - 8.7i) 	imes 10^{-5} \ mm^{-1}$ | $pprox$ 48 μ rad |

BNL High Current Cavity

Main Parameters:

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|--|---|-------|
| Frequency RHIC Harmonic | 703.75 [MHz] 25 | |
| Number of cells | 5 | |
| Active cavity length | 1.52 [m] | |
| Iris Diameter | 17 [cm] | |
| Beam Pipe Diameter | 24 [cm] | |
| $G(\Omega)$ | 225 | |
| R/Q | 403.5 [Ω] | |
| <i>Q</i> BCS @ 2K | $4.5 	imes 10^{10}$ | |
| Q_{ext} | $3 	imes 10^6$ | |
| E_p/E_a | 1.97 | |
| $\mid H_p/E_a$ | 5.78 [<i>mT</i> / <i>MV</i> / <i>m</i>] | |
| cell to cell coupling | 3% | |
| Sensitivity Factor $(\frac{N^2}{\beta})$ | 833 | |
| Field Flatness | 96.5 % | |
| Lorentz Detuning Coeff | 1.2 [Hz/MV/m] | |
| Lowest Mech. Resonance | 96 [MHz] | 0.2 - |
| $k_{ } \left(\sigma_z - 1 cm ight)$ | 1.1 [V/pC] | |
| $k_{\perp}~(\sigma_z-1cm)$ | 3.1 [V/pC/m] | |
| HOM Power (10-20 nC) | 0.5-2.3 [kW] | z [m] |

Superfish Meas

1.6

1.8

Cu Prototype & Nb Cavity



- Two Cu prototypes fabricated
- Measurement of fundamental and higher order modes completed
- Measurement of 2nd cavity for statistics under progress
- Superstructure transition section to be developed and tested



- The cavity, BCP tooling and HPR system fabricated
- To be shipped to JLAB Jan 26th, 2006
- Back to BNL May 18th, 2006
- Cryostat assembly and cold testing BNL in Sept. 2006

HOMs: Simulation & Measurements

Frequency Domain

<u>Time Domain</u>



Multibunch Beam BreakUp

<u>TDBBU</u>





Threshold Current > 2 Amps BNL eCooling Configuration - 4 Cavities - 54 MeV (Numerical Codes from JLAB)

BNL 1/2 Cell Gun ERL Prototype

SRF Gun Design



| Some Comparisons | | | |
|------------------|---------|-----------|--|
| Shape | r/Q [Ω] | E_p/E_a | $B_p/E_a \left[\frac{mT}{(MV/m)}\right]$ |
| Design 1 | 101 | 1.14 | 2.73 |
| Design 2 | 105 | 1.39 | 2.97 |
| Design 3 | 103 | 1.20 | 2.81 |
| Design 4 | 112 | 1.33 | 2.69 |
| Design 5 | 95 | 1.42 | 2.96 |
| Design 6 | 92 | 1.42 | 2.87 |
| | | | |

| Design 5 | Right Cell |
|---------------------------------------|------------|
| Frequency | 703.75 MHz |
| Iris Radius, R_{iris} | 5.0 cm |
| Wall Angle α | 6 5° |
| Equatorial Ellipse, $R = \frac{B}{A}$ | 1.1 |
| Iris Ellipse, $r = \frac{b}{c}$ | 1.2 |
| Cav. wall to iris plane, | 1.0 cm |
| Active cavity Length, L | 8.5 cm |
| Center to equator end | 18.95 cm |
| Avg. Beta, $< \beta = \frac{v}{c} >$ | 0.587 |

Average HOM Losses



$$P_{HOM} = k_{||}Q_bI_b$$

For
$$\beta = 1$$
:

$$k_{||} = \frac{1}{\pi} \int_{0}^{\infty} ReZ_{||}(\omega) d\omega$$

For
$$\beta < 1$$
:

$$k(\beta, \sigma) = \sum_{n=1}^{n} \frac{\omega R_s(\beta)}{2Q_n} e^{-(\frac{\omega\sigma}{\beta c})^2}$$

Avg. Power \sim 175 W ($Q_b = 5 \text{ nC}, I_b = 50 \text{ mA}$)





Cathode Recess





- HOM Damping $\ensuremath{\textcircled{}^\circ}$
- FPC Coupling (field level $<10^2$ \rightarrow 10 cm away)
- Mechanical Design (manufacturing, valves etc..) ③

Impedance Spectrum & Laser Stability



Coupling Fundamental Power



- Couple strongly: $Q_{ext} \sim 5 \times 10^4$
- Coupler kicks
- Reduce wakefields
- Engineering, alignments, etc..

FPC Optimization







Coupler Kicks



$$\delta_t = \frac{\int (E_y + v_z B_x) dz}{\int E_z dz}$$
$$d\epsilon_n = \sigma_t \frac{2\pi\sigma_z}{\lambda_{RF}} \frac{eV_{acc}}{E_0} |\mathsf{R}e(\delta_t)\sin\phi_0 + \mathrm{I}m(\delta_t)\cos\phi_0|$$

| Asymmetry | Kick | $d\epsilon_n/\epsilon_n$ |
|-----------------|--|--------------------------|
| Tip Penetration | $(-6.1 - 5.0i) \times 10^{-5} mm^{-1}$ | < 3% |
| Phase Offset | $(8.4 - 5.9i) \times 10^{-5} \ deg^{-1}$ | < 3% |

eCooling 1.5 Cell Gun



- Optimize Iris Radius
 - $f_{HOMs} \& f_{cut-off}$
 - Trapped Modes
- Beam pipe transition
 - HOM damping
 - FPC Coupling
- Optimize $L_1 \& L_2$
 - Energy Vs. Phase Slope
 - Longitidinal Emittance
 - Transverse Emittance
- Optimize cavity ellipses
 - Peak fields, R/Q, etc...

- Final design review (1/2 Cell) Dec 14th, 2005
- SRF gun shape and FPC Coupler finalized
- Fabrication of prototype and Nb cavity underway

Extra Slides

Design Criteria

- $\frac{E_{peak}}{E_{acc}}$ ()), $\frac{H_{peak}}{E_{acc}}$ ())
- $P_{cav} \propto \frac{Rs}{(R/Q)G} (\downarrow)$ - $R_s \propto \omega^2 (R_s = R_{BCS} + R_{res})$ - $\frac{R}{Q}G \propto const. (dim. \propto \omega)$
- Field sensitivity: $a \propto rac{N^2}{k_{cc}}$ ())



• $P_{avg} = 2k_{||}IQ$

•
$$k_{||} \propto rac{1}{\mathrm{R}_{\mathrm{iris}}} \sqrt{rac{d}{\sigma_z}} \sqrt{N_0}$$

•
$$k_{\perp} \propto rac{1}{R_{iris}^3} \sqrt{d\sigma_z N_c}$$



Cavity Design



Cavity Comparisons

| Par | BNL(HC) | CEBAF(HG) | TESLA(HG) |
|---|------------------|-------------------|-------------------|
| Freq. [MHz] | 703.75 | 1497 | 1300 |
| $\frac{R}{Q} * G \left[\Omega^2\right]$ | $9 	imes 10^4$ | $2.1 	imes 10^5$ | $2.8 	imes 10^5$ |
| E_p/E_a | 1.97 | 1.96 | 1.98 |
| $\dot{H_p}/E_a \left[mT/MV/m ight]$ | 5.78 | 4.15 | 4.15 |
| k_{cc} | 3% | 1.89% | 1.87% |
| N_{cells} | 5 | 7 | 9 |
| $\frac{N^2}{\beta k_{cc}}$ | $8.3 	imes 10^2$ | $2.6 	imes 10^3$ | $4.1 	imes 10^3$ |
| Lorentz Det Coeff $[Hz/(MV/m)^2]$ | 12 (UnStiff) | 2 | 1 |
| $k_{\parallel} (\sigma_z - 1mm) [V/pC]$ | 4.25 | 10.71 | 13.14 |
| k_{\perp} $(\sigma_z - 1mm)$ [V/pC/m] | 0.1 | 2.24 | 2.07 |
| Q_{ext} (Dipole) | $10^2 - 10^4$ | $10^{3} - 10^{6}$ | $10^{3} - 10^{7}$ |

Design Criteria: Trapped Modes

Frequency Difference





